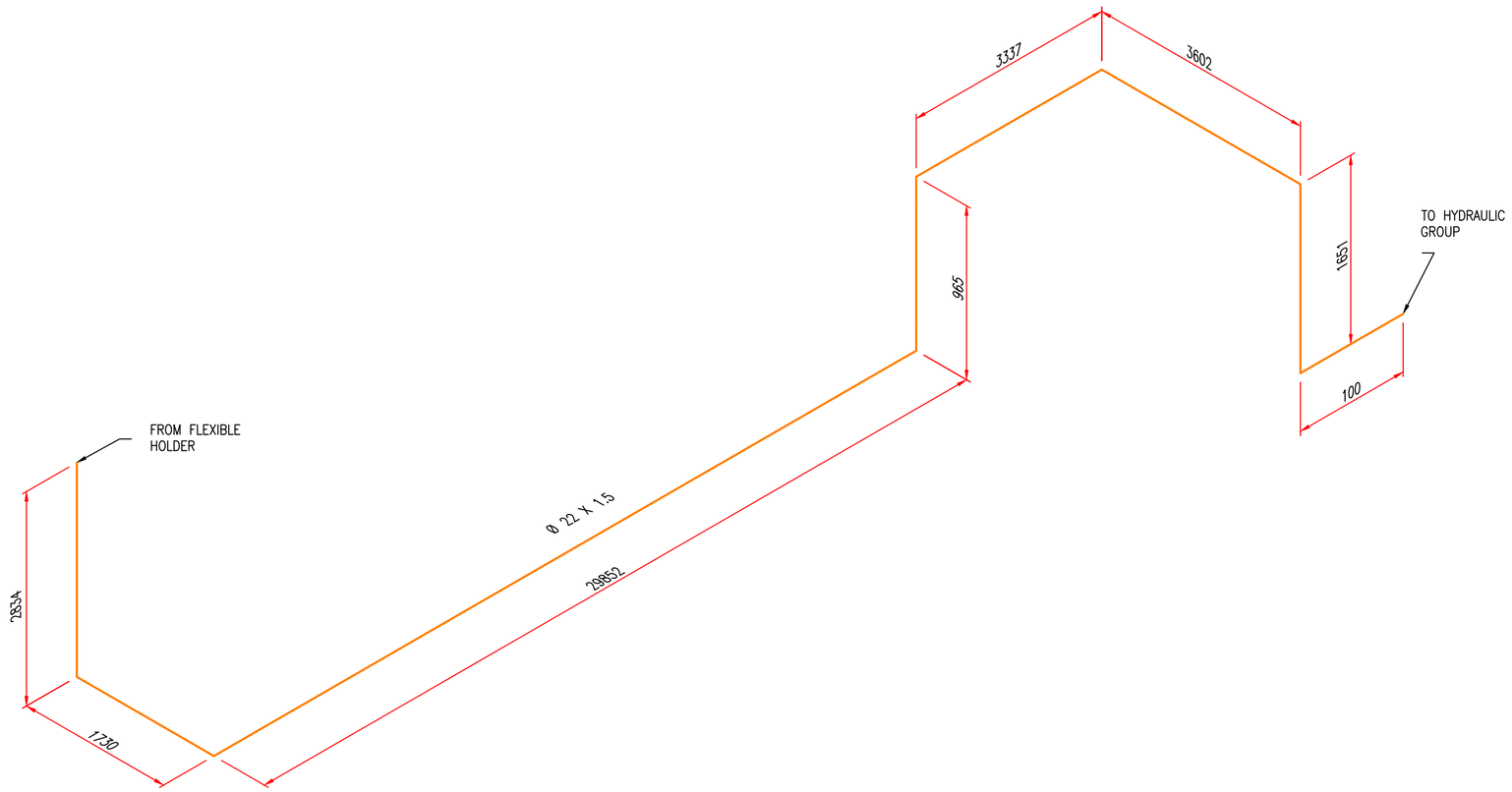

**The elbows will be manufactured from bent pipes using a manual bending machine

Rev.	Modification	Name	Date

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Tolerance for dimensions without tol. according to ISO 2768-mK								
More than	0.5	3	6	30	120	400	1000	2000
Less	3	6	30	120	400	1000	2000	4000
Machine Tool	±	±	±	±	±	±	±	±
Welded	0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.5	± 1	± 4
		0.5	1	1.5	2	3	4	6

	Name	Date
Draw		18/09/2025
Checked		18/09/2025
Verified		19/09/2025

Material: 316 L

Weight (kg)

Customer: ALINVEST

Format: A2

Scale: 1:15

Title: ALINVEST FORGING HYDRAULIC ROUTE

insertec Furnaces & Refractories

Project Methode:

Part Number: RETURN LINE Ø22 X 1.5 mm

Revision: A

Customer Number

Sheet: 1/1